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Title: **JP6262472A2: WORKPIECE TRANSFER LOADING DEVICE**
 Country: **JP Japan**
 Kind: **A**
 Inventor: **AGO HITOSHI;**
 Assignee: **SHIN MEIWA IND CO LTD**
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 Published / Filed: **1994-09-20** / 1993-03-16
 Application Number: **JP1993000055444**
 IPC Code: **B23Q 7/00; B23K 37/04; B23Q 3/18; B65G 47/52; B65G 47/80; B65G 47/88;**
 Priority Number: 1993-03-16 **JP1993000055444**

Abstract:

PURPOSE: To contrive improvement in workability and shortening of work time by eliminating a pallet jig.

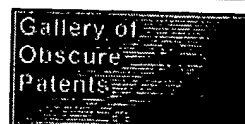
CONSTITUTION: In a transfer loading device for conveying a workpiece by a conveyer line L1 and a siding conveyer line L2 mounted on a prescribed position of a faceplate 9 of a positioner 1, a conveyer L4 supported to a running carriage 3 movable along the siding line L2 is arranged in a connecting part to the siding line L2 in the conveyer line L1. In this running carriage 3, a workpiece lifter 4, by which a workpiece single unit can be moved upward from a conveying surface of the conveyer line L1, is provided, and in a condition that the workpiece is moved upward by the workpiece lifter 4, the running carriage 3 is moved along the siding line L2, so as to move the workpiece to the prescribed position of the faceplate 9 of the positioner 1.

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Family: None
 Other Abstract Info: DERABS C94-337762 DERC94-337762



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